

Overall Shield & Armored PVC Insulated Multi Pair THERMOCOUPLE EXTENSION CABLES



Armored Thermocouple Extension Wires are used for underground applications as GI wire armoring gives strong mechanical protection. Twisted pairs & aluminum Mylar shield provides protection against cross talk, static & magnetic noise in thermocouple circuits.

| APPLICATIONS | PRODUCT FEATURES |
|--|---|
| <ul style="list-style-type: none"> Industrial Plants Petrochemicals & Oil Refineries Steel & Power Plants | <ul style="list-style-type: none"> Temperature Range: 90 °C & Rated 300 V Flame Retardant Sunlight Resistant |

| PRODUCT SPECIFICATIONS | |
|------------------------|---|
| Conductor | Solid or stranded thermocouple extension grade wires from 12 AWG to 22 AWG (2.44mm to 0.63mm) as per ASTM E 230 & ANSI 96.1 |
| Core Insulation | Flame Retardant PVC with nominal thickness of 0.40mm |
| No. of Pair | 2, 4, 6, 8, 16, 20, 24, 36 and more |
| Communication Wire | 22 AWG – 7 strands Tinned Copper wire Orange color PVC Insulated (4 Pair & larger) |
| Pair Laying | Shielded Pairs with communication wire are laid suitably and binned with polyester tape |
| Cable Shield | 0.05 mm Aluminum Mylar /polyester tape, 25% overlap |
| Drain Wire | 22 AWG - 7 strands of Annealed Tinned Copper Wire. |
| Inner Sheath | Flame Retardant PVC |
| Armoring | GI Round Wire or strip with min. 80% coverage |
| Outer Sheath | Flame Retardant PVC |
| Color Coding | Confirms to ANSI MC 96.1 (International Color Code Available), Refer Table |

- PVC, HR PVC, FRLS, LSOH, LSZH, HPER etc. Insulation & Outer Jacket as per clients specifications
- Optional Color coding: IEC 60584 – 3, BS 1843, DIN 13711, JIS C 1610 – 1981, NFC 42334 as per requirement

| ELECTRICAL PROPERTIES | |
|-----------------------|------------------|
| IR @ 20°C, 500V, C/C | > 100 mΩ/Km |
| IR @ 20°C, 500V, C/S | > 50 mΩ/Km |
| HV - Test, C/C | 1.2 Kv, 1.0 Min. |
| HV - Test, C/S | 1. Kv, 1.0 Min. |



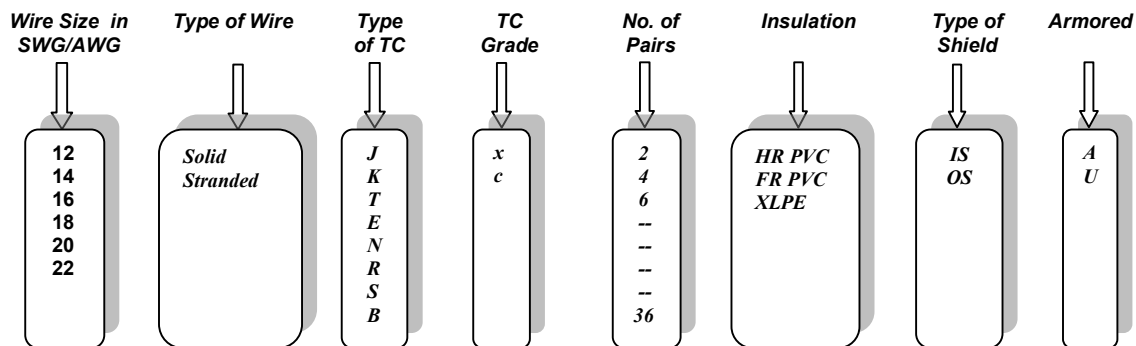
| TYPE OF TC | Metal Alloy +ve leg | Metal Alloy -ve leg | Measuring Temp. Range | Thermal Tolerance |
|------------|---------------------|---------------------|-----------------------|---|
| J | Fe | Cu Ni | 0 °C to 750 °C | Standard Tolerance as per ASTM E 230 - ANSI MC 96.1 |
| K | Ni Cr | Ni Al | 0 °C to 1000 °C | Standard Tolerance as per ASTM E 230 - ANSI MC 96.1 |
| T | Cu | Cu Ni | 0 °C to 350 °C | Standard Tolerance as per ASTM E 230 - ANSI MC 96.1 |
| E | Ni Cr | Cu Ni | 0 °C to 900 °C | Standard Tolerance as per ASTM E 230 - ANSI MC 96.1 |
| N | Ni Cr Si | Ni Si | 0 °C to 1300 °C | Standard Tolerance as per ASTM E 230 - ANSI MC 96.1 |
| R or S | Cu | Cu Ni | 0 °C to 1600 °C | N.A. |
| B | Cu | Cu | 600 °C to 1700 °C | N.A. Only for Transition above 100 °C |

- Initial Calibration tolerance as per IEC 584 & ANSI MC 96.1 up to 200 °C
- Thermocouple wires are normally supplied to meet tolerance above 0 °C. If material is reqd. to meet tolerance below 0 °C, the purchaser should clarify the same in Purchase Order. Special selection of material is reqd.
- Copper & Copper Nickel alloys can be used for R & S Type Extension Wire.
- Copper Vs Copper can be used for B Type Extension Wire for transition below 100 °C

Initial Calibration Tolerances as per ASTM E230 and ANSI MC96.1 for EXTENSION GRADE WIRES
Tolerance-Reference Junction 0 °C (32°F)

| Thermocouple Designation | Temperature Range °C (°F) | Standard Grade Limits °C (°F) whichever is greater | Special Grade Limits °C (°F) Whichever is greater |
|--------------------------|----------------------------|--|---|
| Jx | 0 (32) to 200 (400) | ±2.2 (4.0) | ----- |
| Kx or Kc | 0 (32) to 200 (400) | ±2.2 (4.0) | ----- |
| Tx | 0 (32) to 100 (212) | ±1.0 (1.8) | ----- |
| Nx or Nc | 0 (32) to 200 (400) | ±2.2 (4.0) | ----- |
| Ex | 0 (32) to 200 (400) | ±1.7 (3.1) | ----- |
| Sc or Rc | 0 (32) to 200 (400) | ±5.0 (9.0) | ----- |
| Bc | 0 (32) to 100 (212) | ±4.2 (7.6) | ----- |

ORDERING CODE:



Example: 16 AWG SOLID Kx 4P FR PVC OS A - 16 AWG SOLID K TYPE EXTENSION GRADE FR PVC INSULATED & SHEATHED OVER ALL SHIELD ARMORED THERMOCOUPLE CABLE



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